



HEAT DEMONS INSTALLATION INSTRUCTIONS



This Kit fits all Harley-Davidson model motorcycles that do not have inserts inside the handlebar.

!!Warning!! A Service Manual is required to install this kit. The rider's safety depends upon the correct installation of this kit. If the procedure is not within your capabilities or you do not have the correct tools, have your Harley-Davidson dealer perform the installation. Improper installation of this kit could result in death or serious injury.

Components: The 'HEAT DEMONS' Grip Warmers Kit includes the internal heaters for the handlebar, the 4 level temperature controller, epoxy adhesive, electrical wires and connectors, rubber grommet, sandpaper, wire, craft stick, wire ties, and a plastic snake to assist the installation.

Tools: A 3/8" Drill Motor, 5 sharp drills from 3/32" to 5/16" or a step drill, a hammer and center punch, a round file, a pliers and wire cutter, a small straight blade screw driver, T25 and T27 TORX drives, and **safety glasses.**

Installation:

- A. Open or remove the seat according to the service-manual instructions.

!!! Warning !!! Warning

To protect against shock and accidental start-up of the vehicle, disconnect the battery cables, negative cable first, before proceeding. Inadequate safety precautions could result in death or serious injury.

!!! Warning !!! Warning

Always disconnect the negative battery cable first. If the positive battery cable should contact ground with the negative cable installed, the resulting sparks may cause a battery explosion that could result in death or serious injury.

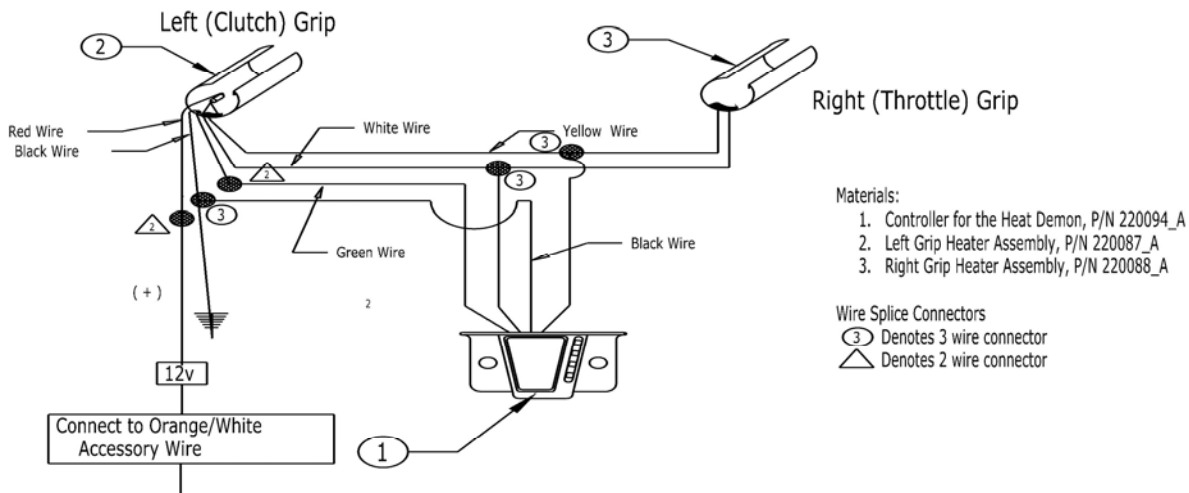
- B. Disconnect the battery, negative cable first, according to the service-manual instructions.

There are two options for installing the Heat Demons. Option A is doing the installation without removing the handlebar and Option B includes the removal of the handlebar. A hole or holes need to be drilled in the handlebar and the Option chosen depends on how comfortable the installer is on drilling a hole in the bottom of the bar. One advantage for removing the handlebar is the Right Handlebar Control and Grip can be left intact during the installation. The disadvantage is on some models the headlight and trim pieces need to also be removed.

Option A – Installation without removing the handlebar.

1. Remove the Right Handlebar Control, upper and lower switch housing screws, and Right Grip from the Handlebar according to the service-manual instructions and set aside or leave hanging. Remember to insert a spacer between the rear brake light switch and the lever to keep the switch from being broken.
2. Remove the Left Hand switch housing from the handlebar according to the service-manual instructions.
3. Using a T27 TORX drive head remove the half of the clamp that secures the clutch hand lever to the handlebar and discard. The Heat Demon controller will replace this clamp when finishing the installation. Separate the clutch hand lever assembly from the handlebar and move away from the bar.
4. Mark the location of the Left Grip and remove it by twisting, heating or with air pressure. Almost all grips can be removed without damage. If this does not work it may be necessary to cut the grip for removal.
5. A hole needs to be drilled in the bottom of the handlebar to route the power wires and wires from the Controller. The location of the hole should be in the groove or recess on the bottom of the handlebar under the Left Switch Housing at the end of the groove toward the grip. Start by punching a hole location with a center punch to pierce the chrome. **Use safety glasses that completely cover the eyes to protect from steel chips while drilling!** Start with a small drill like a 3/32" size to make the initial hole. Then use progressively larger drills or a step drill to increase the hole size to 5/16". After the hole is drilled use a round file or deburring tool to remove the sharp edges.
6. Uncoil the plastic snake from the kit and run it from the right end of the handlebar out the left end. Twisting the snake or inserting it vertically versus flat can help to push around the corners.
7. Attach the white and yellow wires from the Right Grip Heater (Item 3) to the hole in the plastic snake and pull them through the bar so they exit the left end. (See drawing below)
8. Push the right heater into the handlebar by squeezing it together and sliding it fully inside of the bar. The end of the heater with the orange cap should be pushed in first. Cut the white and yellow wire to extend 4 inches beyond the left end of handlebar.
9. Install the Right Throttle Control and Grip according to the service manual.

10. With a small screwdriver, install the small rubber grommet into the hole that was drilled in the handlebar. The hole will not be round so the grommet needs to be worked into position. Be careful not to push the grommet into the inside of the bar.
11. Next push the 4 wires from the Controller through the hole in the grommet so they extend out the left end of the handlebar. It works best to push them one at a time. Let the Controller hang down 1" from the handlebar.
12. The Red and Black non-stripped wires from the end of the 6 foot long power cable also need to be pushed through the hole in the grommet so they extend 4" out the left end of the handlebar. Let the rest of the cable hang.
13. The wire connections are done near the left end of the handlebar. Hold the Left Grip Heater (Item 2) near the end of the bar so these wires can be connected to the other wires that extend out the end of the bar. Use the small connectors, from the parts bag, with 2 holes to connect the two green and then the two red wires. Push the wires into the holes so they extend as far as possible into the connector. The wires can be viewed from one side of the clear plastic. With the wires pushed to the end take pliers and push the yellow cap down completely flat. This will pierce the wires and make the connection and some moisture resistant grease will be pushed out of the connector. The cap needs to be pushed down completely so the grease comes out of the connector otherwise it will not make the electrical connection. Pull on the wires to make sure they are connected. If they are not connected there is one extra connector, or the wires will need to be stripped and a small wire nut added or solder the wires.
14. Next use the connectors with 3 small holes to connect the 3 white, 3 yellow, and 3 black wires. Push the wires into the connectors to the end and using pliers push the red cap down to pierce the wires and make the connection. Grease will also need to be pushed out to assure a good connection. Pull on the wires to assure a good connection. The following wiring diagram shows the connections.



15. Before doing the installation of the Heater, Controller, and Left Side components connect the Red and Black wires of the power cable to 12V temporarily to confirm the proper operation. Press the button on the Controller multiple times and confirm the 4 LED's light from yellow to red and off. Also feel the left heater to confirm it is starting to heat up.
16. Fold the wires and connectors inside of the Left Grip Heater and push into the left end of the handlebar by squeezing together and sliding it along with the wires until completely inside. The end of the heater with the orange cap should be pushed in first and the power cable can be pulled out as the heater is pushed in.
17. The Left Grip should be installed on the handlebar at the previously marked position followed by the Switch Housing. (Instructions for installing the Left Grip are detailed on the last page). Be sure the ribs on the outboard side of the switch housing fit in the grooves molded into the grip.
18. Verify that the wire harness conduit runs in the groove at the bottom of the handlebar. Be sure that the upper switch housing harness will not be pinched under the handlebar when the switch housing screws are tightened.
19. Attach the Controller to the clutch hand lever assembly by first starting the screws but do not tighten. Assure the wires from the Controller and the power wires fit into the opening on the front side of the Switch Housing with the wire harness conduit and are not pinched when the Controller is tightened to the clamp.
20. **Note!! Tighten the screws that hold the Controller to the clutch hand lever assembly, but do not over tighten because it can damage the Controller. Tighten the screws to 50 in-lbs. It is important to tighten the screws equally on each side so the gap is the same between the Housing and the lever assembly. When tight there will be a small gap of about 1/32" on each side. If you do not have a torque wrench, hand tighten with a T27 or T25 TORX screwdriver handle that is equivalent to about 30 in-lbs. Then use a small 1/4" socket drive handle and tighten the screws another 1/4 turn. This will result in a holding force of 40 to 50 in-lbs of torque. Press on the clutch hand lever assembly to assure it does not move.**
21. Run the power cable along the wire harness conduit under the gas tank to the battery area. Add wire ties where needed. The plastic snake can be used to bring the cable through the panels and under the gas tank without removing it.
22. The power wires should be connected to the Accessories circuit. The Heat Demons draw 3 amps so a check should be made to assure the circuit is not overloaded. Connect the Red wire to the Orange and White wire near the battery or behind

the head light with the red splice connector, from the parts bag. On older bikes it can be the white wire. Connect the Black wire to a good ground location with the ring terminal or to another black wire with the red splice connector.

23. Reconnect the battery cables. **!!Warning!! Always connect the positive battery cable first.**
24. Turn on the accessories switch and check that the Controller is wired properly by pressing the button and confirm that each time it is pressed the 4 lights turn on sequentially and turn off the fifth time it is pressed.

Option B – Installation removing the handlebar.

1. Loosen the screws on the Right Hand Control and Switch housing so the handlebar can slide out leaving the assembly and Right Grip in position.
2. Remove the handlebar.
3. Follow steps 2 thru 19 above. An additional 5/16" hole can be drilled in the bottom center of the handlebar if it is desirable to run the power wires inside of the bar.
4. Reinstall the handlebar and tighten the screws on the Right Side Control.
5. Complete the installation following steps 20 to 24 above.

Operation:

The Controller will provide 4 levels of heat to the heaters inside of the handlebar. A thermistor senses the temperature and provides a feedback to the Controller so a precise level of heat is supplied to the grips.

Press the button on the Controller once and the Yellow light or LED shows that the lowest level of heat is selected.

Press the button a second time and the Orange light or LED will indicate the next higher level of heat has been selected.

Pressing the button a third time the Red/Orange LED is on and the fourth time the deep Red LED is on indicating higher levels of heat have been selected for colder conditions.

Pressing the button a fifth time will shut off all of the lights and the power.

Holding the button down for 3 seconds will lower the intensity of the LED's for night operation. Holding it down again for 3 seconds will adjust the LED's for daytime use.

Left grip installation Instructions:

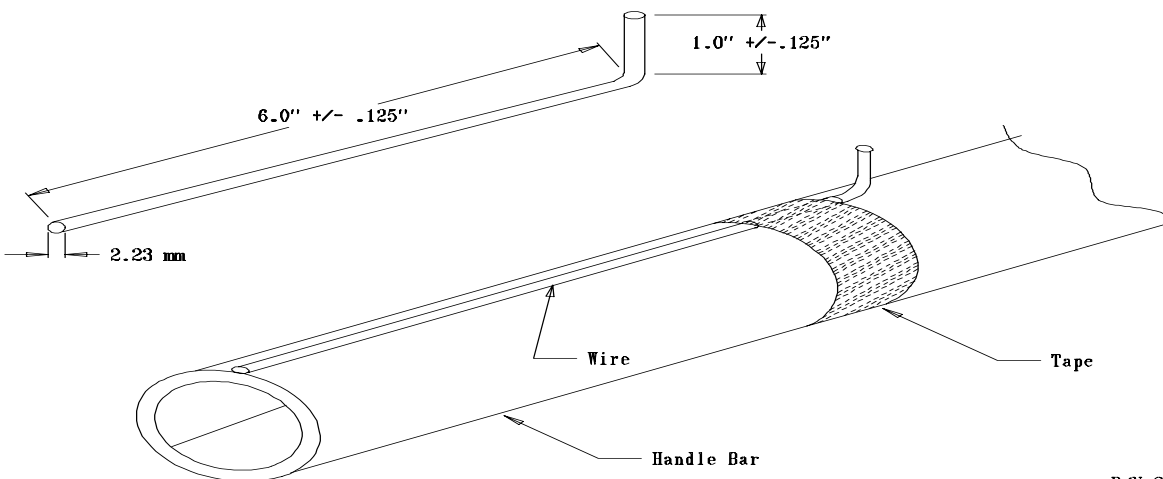
As the grips are heated the rubber or polymer material becomes more flexible and this makes the adhesion to the handlebar more difficult. Likewise, new grips have a slippery mold release material on the inside of the grip and this also makes it more difficult to adhere the grips. The following installation steps need to be followed to assure the grips will be secured to the handlebar.

The following instructions describe the application of a two part epoxy adhesive and the installation of the Left Grip. The various rubber or polymer grip designs are typically the standard molded one piece or the metal and resilient material assembly like the ISO version from Kuryakyn. The installation is different so each is described below.

A. Standard One Piece Grip

The one piece grip is typically smooth on the inside and will squeegee off the epoxy adhesive that is applied when it is pushed onto the handlebar. Utilizing the wire that is included in the kit will keep the adhesive under the grip and secure it to the bar.

1. Tape the wire to the handlebar with electrical or transparent tape as shown in the sketch below.



P/N 220160

210045/210046i_C

3

Rev 8/23/07

2. Remove the liner from the rough sandpaper that is included and adhere it to a ½ inch or 5/8 inch diameter rod and roughen the entire inside of the grip. A wrench handle, socket extension, utensil handle, drill or other item that will fit inside of the grip and reach to the bottom can be used. Roughening the inside of the grip will remove the mold release oil or old adhesive and provide grooves that the adhesive can attach to.
3. Cut the end off the epoxy adhesive pack and squeegee out both materials. Mix the two parts very well with the enclosed craft stick. Place a small amount along both sides of the wire that is taped to the bar. Place about 1/3 of the remaining adhesive in the bottom inside of the grip and spread around with the wooden craft stick. Next place half of the remaining epoxy adhesive in the center inside area and spread around the walls. Spread the remainder of the epoxy adhesive around the inside entrance of the grip.
4. Slide the Left Grip over the wire and onto the handlebar holding the wire so it is not pushed off as the grip is pushed on. Push the Left Grip onto the bar to the point that was previously marked for it's location, then remove the tape and pull the wire out which will allow the epoxy adhesive to spread out inside of the grip. Wipe off the excess epoxy adhesive from the end.
5. The epoxy adhesive will cure in 18 hours at room temperature or it will cure in 2 hours with the Heat Demon Controller set to the highest heat level. Do not move the grips until the epoxy adhesive is cured.

B. Kuryakyn Style Grips

The following steps describe the installation procedure for this metal and polymer style grip that typically has many cavities on the inside.

1. Complete step 2 from above. It is important to thoroughly roughen the inside of the grip.
2. Follow step 3 above but skip the part about placing epoxy adhesive along the wire because it is not used for this installation. When all of the adhesive is inside the Left Grip slide it onto the handlebar to the point previously marked for it's location. Rotate the grip to the desired orientation and wipe off any excess epoxy adhesive.
3. The epoxy adhesive will cure in 18 hours at room temperature or it will cure in 2 hours with the Heat Demon Controller set to the highest heat level. Do not move the grips until the epoxy adhesive is cured.



6227 University Avenue NE
Minneapolis, MN 55432 (763) 571-9193
www.symtec-inc.com Email: sales@symtec-inc.com